

## Production Chart - Assembly Winding Machine - Model AWS\*

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Count N <sup>e</sup>	Speed MPM	Production in Kg. / Day of 22.5 Hrs. @ 95 % Efficiency											
		No. of Drum											
		12	24	36	48	60	72	84	96	108	120		
2/10	300	544.8	1089.6	1634.4	2179.3	2724.0	3269.5	3813.8	4358.6	4903.4	5448.0		
2/20	300	272.4	544.8	817.2	1089.7	1362.0	1634.5	1907.0	2179.3	2451.7	2724.0		
2/30	450	272.4	544.8	817.2	1089.6	1362.0	1634.5	1907.0	2179.3	2451.7	2724.0		
2/40	450	204.3	408.6	612.9	817.2	1021.6	1225.9	1430.1	1634.5	1838.8	2043.1		
2/60	600	181.6	363.2	544.8	726.4	908.0	1089.7	1271.3	1453.0	1634.5	1816.1		
2/80	600	136.2	272.4	408.6	544.8	681.0	817.2	953.5	1089.7	1226.0	1362.1		
2/100	600	109.0	218.0	327.0	436.0	545.0	653.8	762.8	872.0	981.7	1089.7		
2/120	500	75.7	151.4	227.2	303.0	378.7	454.4	530.1	606.0	681.6	757.0		

\* - The above figures are indicative only.

- If the yarn has more csp, the machine can run at higher speed.
- If you want to know the exact production details send the yarn parameters to [info@susiram.in](mailto:info@susiram.in) or [saravanan@susiram.in](mailto:saravanan@susiram.in)